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TIGHTENING TORQUES

Items		N·m	kgf·m	lb·ft
Master cylinder to brake booster nut		12.7 - 16.7	1.3 - 1.7	9.4 - 12.3
Master cylinder flare nut		18.6 - 22.5	1.9 - 2.3	13.7 - 16.6
Brake booster mounting nuts		16.7 -22.5	1.7 - 2.3	12.3 - 16.6
Front caliper guide rod bolts (17 in only)		21.6 - 31.4	2.2 - 3.2	15.9 - 23.1
Rear caliper guide rod bolts (17 in only)		21.6 - 31.4	2.2 - 3.2	15.9 - 23.1
Air bleeding screw	17 in	6.9 - 12.7	0.7 - 1.3	5.1 - 9.4
	18 in	16.7 - 19.6	1.7 - 2.0	12.3 - 14.5
Front caliper assembly to knuckle	Standard	78.5 - 98.1	8.0 - 10.0	57.9 - 72.3
	Brembo	98.1 - 117.6	10.0 - 12.0	72.3 - 86.8
Rear caliper assembly to knuckle	Standard	78.5 - 98.1	8.0 - 10.0	57.9 - 72.3
	Brembo	98.1 - 117.6	10.0 - 12.0	72.3 - 86.8
Brake hose to caliper		24.5 - 29.4	2.5 - 3.0	18.1 - 21.7
Brake pedal member bracket bolts		16.7 - 25.5	1.7 - 2.6	12.3 - 18.8
Brake disc screw		4.9 - 5.9	0.5 - 0.6	3.6 - 4.3
Wheel speed sensor mounting bolt		6.9 - 10.8	0.7 - 1.1	5.1 - 7.6
HECU bracket mounting bolts		16.7 - 29.4	2.0 - 3.0	12.3 - 21.7
HECU brake tube flare nuts	Wheel port (4EA)	16.7 - 20.6	1.7 - 2.1	12.3 - 15.2
	Master port (2EA)	20.6 - 24.5	2.1 - 2.5	15.2 - 18.1

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